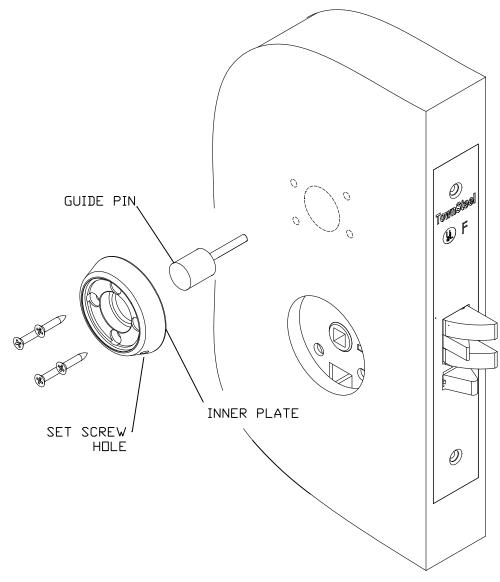
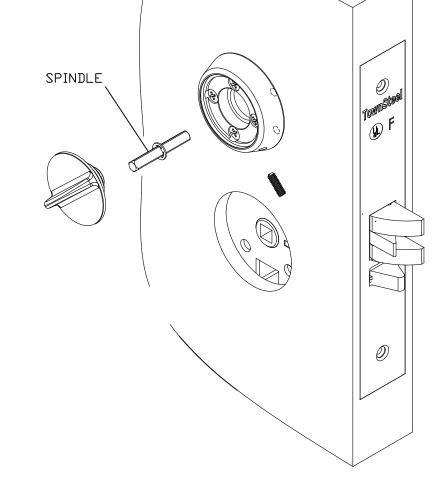
USING GUIDE PIN TO ALIGN INNER PLATE & INSTALL THUMB TURN

(Note: If using this thumb turn with the ligature resistant indicator on a 1 $3/4^{\prime\prime}$ thick door there is no need for the spindle.)





LIGATURE RESISTANT THUMB TURN INSTRUCTIONS

- 1. PREPARE DOOR PER TEMPLATE, NOTE: ALWAYS LEAVE DOOR OPEN DURING INSTALLATION.
- 2. USE THE GUIDE PIN TO ALIGN THE INNER PLATE. MATCH DRILL (OR MARK LOCATION AND DRILL) THE 4 HOLES TO MOUNT THE INNER PLATE. PILOT HOLE SIZE FOR #6 SCREW IN A WOOD DOOR IS 5/64". LOCATION OF SET SCREW HOLE TO BE APPROXIMATELY AS SHOWN.
- 3. MOUNT THE INNER PLATE WITH THE 4 SCREWS AND REMOVE GUIDE PIN.
- 4. INSTALL THE SPINDLE & THUMB TURN, SCREW IN SET SCREW TO SECURE THE THUMB TURN (DO NOT OVER TIGHTEN).
- 5. OPERATE THE THUMB TURN TO ENSURE PROPER INSTALLATION, ALIGNMENT AND OPERATION.

TownSteel

17901 RAILROAD STREET CITY OF INDUSTRY, CA 91748

DRAFT UNLESS OTHERWISE SPECIFIED: 1° MAX	В	TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X (METRIC) =±0.4	
DRAWN BY:		X.XX (METRIC) FRACTIONS	
SC		ANGLES ©	= ±1/2° .12
DATE: 8/14/19		MACHINED SURFACES 125/	
		A ☐ TUIDE	ANCIE

TOLERANCES UNLESS OTHERWISE	MATERIAL: NOTED		
SPECIFIED:	HEAT TREAT: N/A		
(.X (METRIC) =±0.4 (.XX (METRIC) =±0.15	FINISH: 32D		
RACTIONS = $\pm .8$ NGLES = $\pm 1/2^{\circ}$ \bigcirc .12	TITLE: MRXL W LIGATURE RESISTANT T-TURN		
MACHINED SURFACES 125/	PART#:		
⊕ ☐ THIRD ANGLE	T-TURN 1001 INSTALL		

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