

## TUBULAR LATCH INSTALLATION GUIDE

- 1. PREPARE DOOR CUTOUT PER TEMPLATE.
- 2. INSTALL TUBULAR LATCH AND FACE PLATE INTO THE PREPARED DOOR..
- INSTALL SPINDLES IN THE TUBULAR LATCH HUB PER EXPLODED VIEW, HAND TIGHTEN ONLY.
- 4. INSTALL LATCH SUPPORT- PRESS ONTO THE TUBULAR LATCH.
- 5. INSTALL D/S LEVER ASSY, INSTALL 2 MOUNTING POSTS THESE MAY BE INSTALLED ALREADY BY THE FACTORY WITH THE ROSE ON.
- 5. INSTALL THE I/S LEVER ASSY, USE THE 2 MOUNTING SCREWS TO FASTEN.
- 7. PRESS THE ROSE ON THE I/S LEVER ASSY, NOTE: ON SOME LEVER DESIGNS THE ROSE WILL NOT FIT OVER THE LEVER. ON THESE THERE IS A SMALL SET SCREW ON THE LEVER SHANK, LODSEN THE SET SCREW TO REMOVE THE LEVER AND PRESS THE ROSE ON, PLACE THE LEVER BACK ON THE SHANK AND TIGHTEN THE SET SCREW.
- CHECK LOCK FOR CORRECT OPERATION BEFORE CLOSING OR LOCKING THE DOOR,

|                            | DRAFT<br>UNLESS        | TOLERANCES<br>UNLESS OTHERVISE             | MATERIAL: NOTED                        |
|----------------------------|------------------------|--|--|
| TownSteel                  | OTHERVISE<br>SPECIFIED | SPECIFIED:                                 | HEAT TREAT: N/A                        |
|                            | 1° MAX                 | X.X (METRIC) =±0.4<br>X.XX (METRIC) =±0.15 | FINISH PER ORDER                       |
| IOMII2 (EE(                | DRAWN BY:              | FRACTIONS = ±.8                            | TITLE:                                 |
| 17901 RAILROAD STREET      | SC                     | ANGLES = ±1/2*                             | TUBULAR LATCH<br>ASSEMBLY INSTRUCTIONS |
| CITY OF INDUSTRY, CA 91748 | DATE:                  | MACHINED SURFACES 125/                     | PART#                                  |
|                            | 2-23-15                | ⊕⊟ THIRD ANGLE                             | TUBULAR LATCH                          |

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