



- TUBULAR LATCH ASSY  
(ONE SIDE ONLY- TRIM CAN BE PUT ON EITHER SIDE)
1. PREPARE DOOR PER TEMPLATE.
  2. INSTALL TUBULAR LATCH, FACE PLATE AND USE 2 MOUNTING SCREWS TO SECURE IN PLACE.
  3. PUT SPRING AND SPINDLE ASSY INTO THE LEVER HOLE.
  4. LINE UP THE OUTSIDE LEVER ASSY- SPINDLE TO GO INTO THE HUB ON THE TUBULAR LATCH.
  5. PUT THE 2 MOUNTING POSTS INTO THE INSIDE MOUNTING PLATE AND PLACE INSIDE ROSE OVER THE PLATE TO CONTAIN THE MOUNTING POSTS.
  6. LINE UP INSIDE POSTS AND OUTSIDE MOUNTING SCREWS AND FASTEN OUTSIDE LEVER ASSY TO INSIDE PLATE.
  7. SLIDE THE ROSE OVER THE LEVER ON THE OUTSIDE AND PRESS INTO PLACE.
  8. CHECK FOR CORRECT OPERATION BEFORE CLOSING THE DOOR.
- NOTE- SEE EXPLODED VIEW FOR CORRECT PARTS ORIENTATION

<div>TownSteel</div> <div>17901 RAILROAD STREET CITY OF INDUSTRY, CA 91748</div>	DRAFT UNLESS OTHERWISE SPECIFIED: 1° MAX	<div>B</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X (METRIC) =±0.4 X.XX (METRIC) =±0.15 FRACTIONS = ±.8 ANGLES = ±1/2° ⊙ .12 MACHINED SURFACES 125/ ⊕ THIRD ANGLE</div>	MATERIAL: NOTED
			HEAT TREAT: NA
			FINISH: NA
			TITLE: TUBULAR LATCH, 1 SIDE ASSY INSTRUCTIONS
			PART#: TLC 1 SIDE
	DRAWN BY: SC		
	DATE: 1-30-19		

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