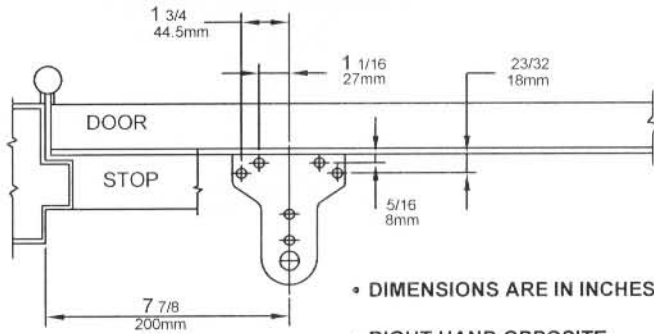
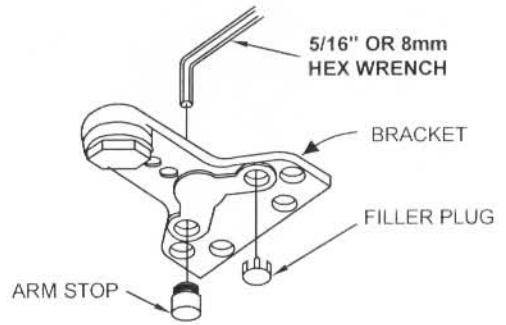


CUSH ARM INSTALLATION & INSTRUCTION

PARALLEL ARM(PUSH SIDE) Mounting LEFT HAND DOOR SHOWN

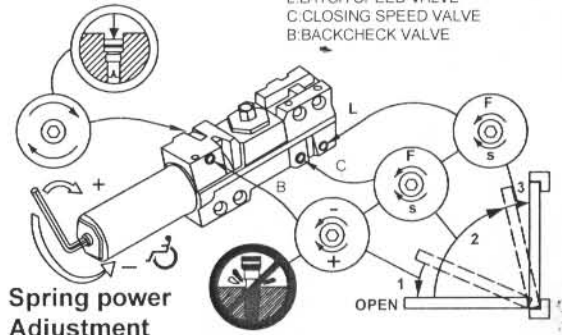


- DIMENSIONS ARE IN INCHES
- RIGHT HAND OPPOSITE
- DO NOT SCALE



DOOR CLOSER ADJUSTMENT

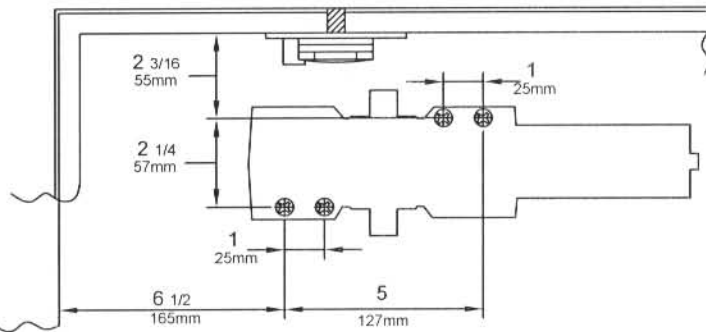
L: LATCH SPEED VALVE
C: CLOSING SPEED VALVE
B: BACKCHECK VALVE



Spring power
Adjustment

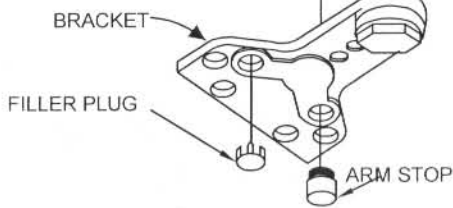
Power Adjustment Chart

CLOSER SIZE	1	2	3	4	5	6
CLOCKWISE TURNS	-3	0	3	7	11	19



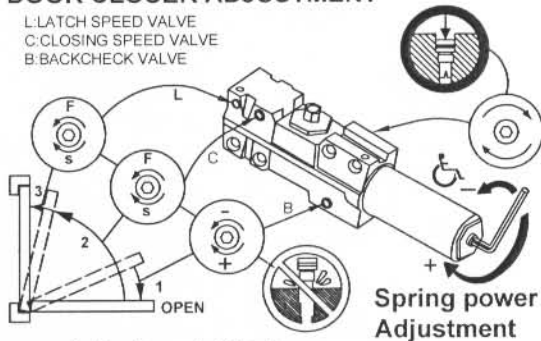
PARALLEL ARM(PUSH SIDE) Mounting RIGHT DOOR SHOWN

5/16" OR 8mm
HEX WRENCH



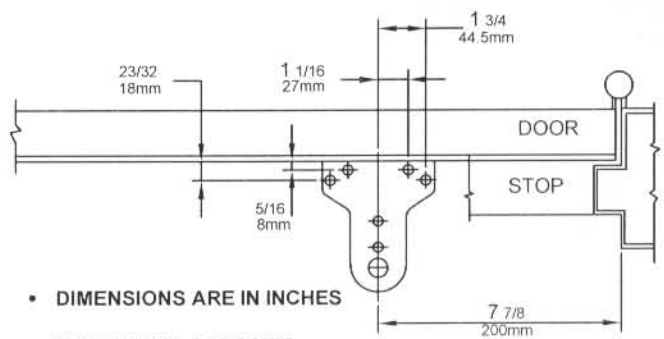
DOOR CLOSER ADJUSTMENT

L: LATCH SPEED VALVE
C: CLOSING SPEED VALVE
B: BACKCHECK VALVE

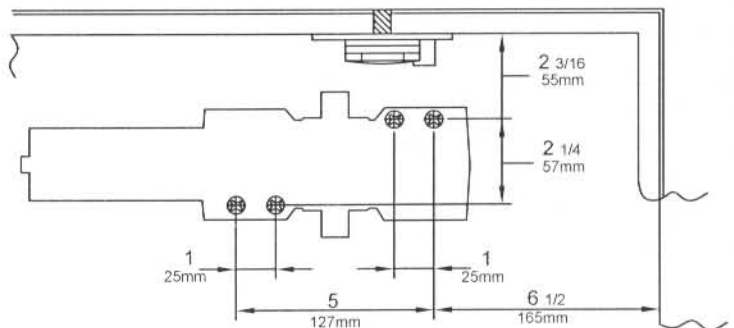


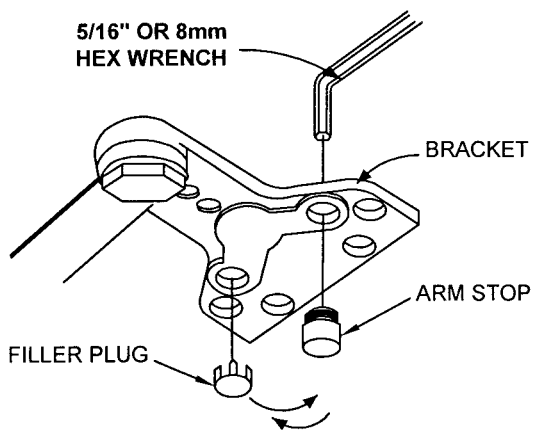
Power Adjustment Chart

CLOSER SIZE	1	2	3	4	5	6
CLOCKWISE TURNS	-3	0	3	7	11	19



- DIMENSIONS ARE IN INCHES
- RIGHT HAND OPPOSITE
- DO NOT SCALE





INTERCHANGEABLE FOR DOOR HANDING

THE HAND MUST BE DETERMINED & CHANGED IF NECESSARY BEFORE THE BRACKET IS MOUNTED TO THE DOOR STOP(TOP JAMB).

Refer to page 1.

FOR LEFT HAND DOORS

All brackets are shipped assembled for LEFT HAND DOOR. Insert $\frac{5}{16}$ "(8mm) hex wrench into ARM STOP and Turn counter clockwise to seat as tightly as possible. Push filler plug in firmly.

FOR RIGHT HAND DOORS

Pull filler plug out of bracket
Use a $\frac{5}{16}$ "(8mm) hex wrench, Turn ARM STOP clockwise to remove from bracket insert hole. Turn hex wrench counter clockwise to seat ARM STOP as tightly as possible. Push filler plug into other hole.

INSTALLATION SEQUENCE

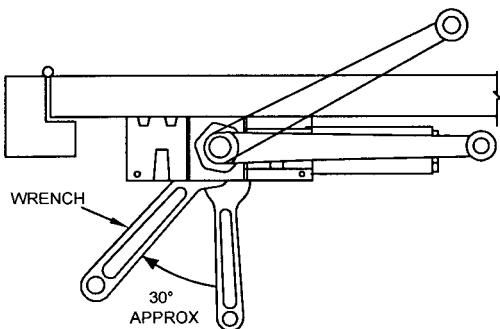
LEFT HAND DOOR SHOWN- RIGHT HAND DOOR OPPOSITE



CAUTION

IMPROPER INSTALLATION OR REGULATION MAY RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.FOLLOW ALL INSTRUCTIONS CAREFULLY.

1. Adjusting spring power to match door width or weight as indicated by Power Adjustment Chart shown on page 1.
2. Mount closer on door to dimensions shown on page 1.
3. Attach MAIN ARM as follows.
 - (a) Remove stud at junction between MAIN ARM and FOREARM
 - (b)-IMPORTANT-place open end wrench (spanner) on bottom shaft and turn toward hinge edge about 30°
 - (c) Place MAIN ARM on top shaft parallel with door and secure with shaft screw with wrench
4. Attach BRACKET to door stop (Top jamb) as shown on page 1
5. Swing door open about 30° join main arm and forearm insert stud and tighten securely.



IMPORTANT REMARKS

REGULATION

Do not allow door to slam into frame.
A normal standard closing time from 90° open position is 7 seconds evenly divided between main closing(sweep)speed and latching speed Adjust the CLOSING speed first.then adjust the LATCHING speed.
For slow closing speed of door turn speed adjusting valve of "C" (closing speed)clockwise and anti-clockwise for fast.
latching speed control of door is the same manner as closing speed adjustment.

ADJUSTABLE BACK CHECK FUNCTION

This function is essential to the proper operation of the SUPER RIGID PARALLEL ARM. Use just enough to prevent arm to striking stop with impact. See page 1.

ATTACH COVER

Slide cover insert into un-used cutout in cover
Install cover securely using screws provided.

HOW TO HOLD-OPEN(90° STOP)

A quarter turn on the HOLD-OPEN CONTROL HANDLE engages or disengages hold-open.

